



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1100	2988A 1	END CAP ASSEMBLY, UPPER	1,1		
2	26	29476	OIL SEAL	1,1		
3	25	20081	"O" RING, UPPER END CAP	1,1		4
4	30	20080	BALL BEARING, UPPER END C	1,1		
5	15	20082A 1	SHIM, UPPER END CAP TO CYL.	AR,AR		
6	10	29198	SCREW, UPPER END CAP MOUN	4,4		
7	831	2750A 2	CYLINDER BLOCK AND CRANKCA	1,1		
8		37639	MOUNT, RUBBER - CRANKCAS	2,2		
9	11	46887	NUT, CRANKCASE RUBBER MC	4,4		
10	17	20032	DOWEL PIN, CYLINDER BLOCK	2,2		
11	17	20323	DOWEL PIN, CYLINDER BLOCK	1,1		
12	22	30139	PLUG, PIPE - WATER PRESSU	1,1		
13	16	35099	STUD, CARBURETOR MOUNTI	4,4		
14	13	29988	STUD, CRANKCASE TO DRIVE	2,2		
15	17	20033	DOWEL PIN, CRANKCASE TO C	2,2		
16	16	29990	STUD, CYLINDER BLOCK TO D	2,2		
17	16	37986	STUD, CYLINDER BLOCK TO D	2,2		
18	16	29989	STUD, CYLINDER BLOCK TO D	2,2		
19	22	29111	CONNECTOR, WATER TELL TA	1,1		
20	10	22040	SCREW, CRANKCASE TO CYLIND	13,13		
20	10	21574	SCREW, CRANKCASE TO CYLIND	1,1		
21	10	22039	SCREW, CRANKCASE TO CYLIND	4,4		
22	12	20084	WASHER, CRANKCASE SCREW	1,1		
23	11	46793	NUT, CRANKCASE SCREW	18,18		
24	10	26801	SCREW, MAIN BEARING LOCKIN	2,2		
25	14	20091	TAB WASHER, BEARING LOCKIN	3,3		
26	10	20359	SCREW, CENTER MAIN BEARING	1,1		
27	1102	1484A 1	END CAP ASSEMBLY, LOWER	1,1		
28	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1		
29	26	29478	OIL SEAL, LOWER	1,1		
30	26	29476	OIL SEAL, UPPER	1,1		
31	25	20081	"O" RING, LOWER END CAP	1,1		4
32	30	20080	BALL BEARING, LOWER END C	1,1		
33	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR,AR		
34	10	29198	SCREW, LOWER END CAP MOUN	3,3		
35	32	33729	TUBE, BALANCE - MAIN BEARING	1,1		
36	22	29111	CONNECTOR, BALANCE TUBE TI	2,2		
37	54	20386	CLAMP, BALANCE TUBE TO CON	2,2		
38	27	46110	GASKET, CYLINDER BLOCK TO E	1,1		4
39		46109	PLATE, BAFFLE - EXHAUST MAN	1,1		
40	27	46111	GASKET, BAFFLE PLATE TO EXH	1,1		4